



## Rashtriya Metal Industries Limited

**ESTABLISHED IN 1946 IN MUMBAI INDIA, WE ARE HEADQUARTERED IN MUMBAI WITH A MODERN FACTORY LOCATED IN SARIGAM IN THE STATE OF GUJARAT.**

**OUR COMPANY IS A MAJOR PRODUCER OF COLD ROLLED STRIPS IN A WIDE RANGE OF COPPER AND BRASS. WE ARE AN ISO 9001, 14001, 45001, 50001 AND ITAF 16949 CERTIFIED COMPANY.**

Continuous casting technology (We have 8 casters) gives us the capability of producing long continuous unwelded coils of precise chemical composition. Computer-controlled direct reading spectrometer aids in monitoring the chemistry of the melt. Surface imperfections of the cast strips such as oxides etc. are then removed with the off-line milling machines.

Our European Origin Rolling mills can roll down the strips to a thickness as thin as 0.03 mm. Our

automatic gauge control system ensures minimal strip thickness variation.

Our annealing and Pickling equipment is capable to meet the explicit metallurgical requirement of the customers. Our world-class DAP (Degreasing, Annealing and Pickling) line provides uniform characteristics

Our slitting equipment - Heavy, medium and foil slitting lines having loop slitter provides closer widths, bow-free, burr-free and camber-free products.

Our dedicated Electroplating line has the capability to coat Tin Matte and Tin Bright, copper and Nickel on Brass material with a reflow process as per customer requirements.

We have a dedicated Press Shop which houses cupping presses and allied infrastructure to manufacture Case Cups and Bullet Jacket Cups for Small Arms Ammunition. We produce brass cups in various

calibres viz. 9mm, 10mm, 5.56mm, 0.338, 7.62mm, 44mg, 12.7mm (0.5 cal), and other customized calibres.

### **INDUSTRIES WE CATER ....**

1. AUTOMOBILES - STRIPS FOR STAMPING COMPONENTS, WIRE HARNESS ETC
2. ELECTRICAL - COPPER TAPES FOR CABLE WRAP, SHEETS FOR TRANSFORMERS, SWITCH GEARS ETC
3. HOROLOGICAL - WATCH CASES, DIALS
4. LOCKS - BEASS STRIPS FOR LOCKS, LEVERS AND KEYS
5. COINAGE - STRIPS FOR COIN BALANKS, MEDALS AND COIN BLANKS FOR MINTING
6. DEFENSE - LEADING PRODUCER OF BRASS STRIPS AND CUPS -CASE CUPS AND BULLET JACKET CUPS IN VARIOUS CALIBERS WHICH ARE SUPPLIED TO SMALL ARM AMMUNITION COMPANIES WORLD WIDE.